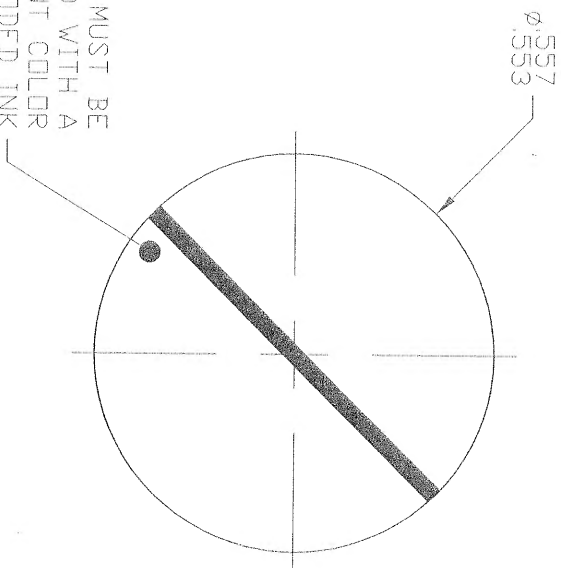


P/N	WORKING PRESSURE	BURST PRESSURE	COLOR	MATERIAL	THICKNESS	TOLERANCE	HARDNESS
A-51109-1800 (GRN)	1800 PSI	2600-3000 PSI	GREEN	INCONIL 600	.0025	.00235/.00265	RB-74
A-51109-2100 (RED)	2100 PSI	3100-3500 PSI	RED	INCONIL 600	.0030	.00288/.00335	B-71
A-51109-3000 (BLU)	3000 PSI	4600-5000 PSI	BLUE	MONEL 400 (AMS 4544)	.0050	.00475/.00525	
A-51109-5000 (BLK)	5000 PSI	6400-7160 PSI	BLACK	MONEL 400 (AMS 4544)	.0070	.00665/.00735	B-70
A-51109-3000 (PUR)	3000 PSI	3650-4410 PSI	PURPLE	MONEL 400 (AMS 4544)	.0045	.00427/.00472	

SURFACE FINISH  
ANNEALED (2B4F)

ONE SIDE MUST BE  
MARKED WITH A  
PERMANENT COLOR  
CODED INK



MASTER

REV.	ECD	DATE	DESCRIPTION	INT'L
G	1229	10/06/02	ADD P/N WAS DASH # 3100-3500 WAS 3100-3700 4600-5000 WAS 4600-5200 CONVERT TO DWG WAS CADD6	DEA

TOLERANCES EXCEPT AS NOTED		TITLE	
DECIMAL	XX=±.010 XXX=±.005	SAFETY DISC	
FRACTION	±1/64	DRAWN BY NLP	
ANGULAR	±2°	CHECKED <i>[Signature]</i>	
		DATE 10/23/85	
		APPROVED <i>[Signature]</i>	
		MATERIAL NOTED	
		DRAWING NO.	
		A-51109-(X)	
		REV. G	

**MIRAPDA**  
RESEARCH & MFG., INC.